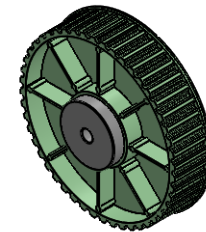


SECTION B-B



GENERAL TOLERANCE'S FOR DIMENSIONS AND FORM POSITION (Ref. ISO 2768 sk)

DEVIATIONS FOR RADI AND CHAMFERS
RANGE OF NOMINAL DIMENSIONS

DEVIATIONS FOR GEOMETRY

	DEVIATIONS FOR LINEAR DIMENSIONS					DEVIATIONS FOR ANGULAR DIMENSIONS							
	RANGE OF NOMINAL DIEMENSIONS					RANGE OF NOMINAL DIEMENSIONS							
ABOVE	0.5	3	6	30	120	315	1000	2000	ABOVE	-	10	50	120
UPTO	3	6	30	120	315	1000	2000	4000	UPTO	10	50	120	-
TOL.	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	TOL.	±1°	±30'	±20'	±10'

	DEVIATIONS FOR RADI AND CHAMFERS				
	RANGE OF NOMINAL DIMENSIONS				
ABOVE	0.5	3	6	30	120
UPTO	3	6	30	120	-
TOL.	±0.2	±0.5	±1	±2	-

	DEVIATIONS FOR GEOMETRY						
	ABOVE	10	30	100	300	1000	3000
UPTO	10	30	100	300	1000	3000	-
TOL.	0.05	0.1	0.2	0.4	0.6	0.8	1
IF IN DOUBT. ASK	0.4	0.4	0.4	0.6	0.8	1	1
	0.6	0.6	0.6	0.6	0.8	1	1
	0.2	0.2	0.2	0.2	0.2	0.2	0.2



MODEL NAME:- 48L PULLEY-INSERT
DWG NO:- L-048-B-PRT-H-10.22

DATE	REVISION	NAME	DATE
SHEET 1 OF 1		DRAWN	
		CHK'D	
		APPV'D	
		MATERIAL:	
DO NOT SCALE		WEIGHT:	
		Gram	A4

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